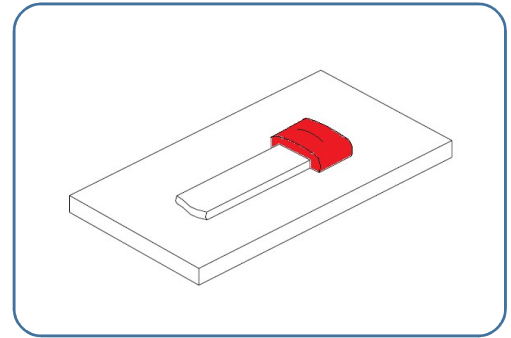


Horizontal Bus End to Horizontal Surface (BS-HS)

Application:

BS-HS type moulds are used to connect end of a busbar to horizontal steel surface.. A test weld should be made to check the possibility of burn through when intended for use on thin sections or thin wall pipe.



Reference Code	Cable Section (mm ²)		Cartridge Size	Handle Clamp Type
	Main	Tap		
BS-HS 20x3	20x3	20x3	90	NHC-50
BS-HS 25x3	25x3	25x3	90	NHC-50
BS-HS 30x3	30x3	30x3	115	NHC-80
BS-HS 30x5	30x3	30x3	200	NHC-80
BS-HS 50x5	50x5	50x5	300	NHC-80
BS-HS 50x6	50x6	50x6	400	NHC-80

Required Tools:

Suitable Mould Type: (BS-HS)
Handle Clamps (NHC)
Exothermic Welding Powder
Wick Starter
Metalic Disk
Flint Ignitor

Suggested Tools:

Cleaning Tools (CTKA)
Torch Warmer (TFG)
Scraper

Titel:	Document No.:						
Horizontal Bus End to Horizontal Surface (BS-HS)	Rev.:	0	Issued For Approval	97/10/20	K. J.	M.R.Hedayati	M.R.Hedayati
	Page:	1/2	Description	Date	Prepared	Checked	Approved