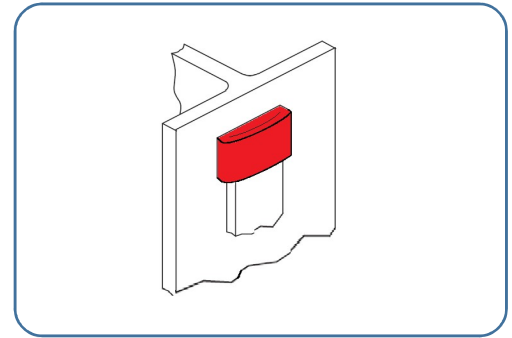


Vertical Bus End to Vertical Surface (BS-VI)

Application:

BS-VI type moulds are used to connect end of a vertical busbar to a vertical steel structure. A test weld should be made to check the possibility of burn through when intended for use on thin sections or thin wall pipe.



Reference Code	Cable Section (mm ²)		Cartridge Size	Handle Clamp Type
	Main	Tap		
BS-VI 20x3	20x3	20x3	65	VSC-50
BS-VI 25x3	25x3	25x3	90	VSC-50
BS-VI 30x3	30x3	30x3	90	VSC-50
BS-VI 30x5	30x3	30x3	150	VSC-80
BS-VI 50x5	50x5	50x5	250	VSC-80
BS-VI 50x6	50x6	50x6	300	VSC-80

Required Tools:

Suitable Mould Type: (BS-VI)
Handle Clamps (NHC)
Exothermic Welding Powder
Wick Starter
Metalic Disk
Flint Ignitor

Suggested Tools:

Cleaning Tools (CTKA)
Torch Warmer (TFG)
Scraper

Titel:	Document No.:						
Vertical Bus End to Vertical Surface (BS-VI)	Rev.:	0	Issued For Approval	97/10/20	K. J.	M.R.Hedayati	M.R.Hedayati
	Page:	1/2	Description	Date	Prepared	Checked	Approved